



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBBP1425-103-05
Job Sheet 176812



Part No: RBBP1425-103-05

Job Qty: ~~8 ea~~ **26**

Part Name: Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/1/18

Job Tracking No:

Created By: Logan David

Due Date: 7/17/18

Description:

Note: DWG RBBP1425-101 Rev D IPP Rev A 18.03.13 New issue DP Verify DD/DWG RBBP1425-101 Rev D IPP
Rev B 18.04.04 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	7/17/18	7/17/18	0.00	0.00	Start Up Machining-3		JB 18.10.18
110	CNC Lathe	8 pcs	7/17/18	7/17/18	0.00	2.00	MORI SL-154		JB 18.10.13
120	QC	8 pcs	7/17/18	7/17/18	0.00	0.00	QC2 Machining-4		JB 18.10.13
130	QC	8 pcs	7/17/18	7/17/18	0.00	0.00	QC8 Machining-4		7/18/18/10/18
140	Packaging	8 pcs	7/17/18	7/17/18	0.00	0.00	Packaging3-1		
150	QC21-SA	8 Ea	7/17/18	7/17/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FB995 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: **OCT 18 2018**
GA141D

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.000	304 Round Bar 1.00	1.3000 ft (.1625 ea)	90-Start up Operation	5018003 5110764

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R1.000	1	30	0

Part Specifications

Specifications could not be found.

Plex 7/24/18 5:08 PM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S118048



Part: RBBP1425-103-05

Job No: 176812

Serial No/Batch: S118048

Revision: D

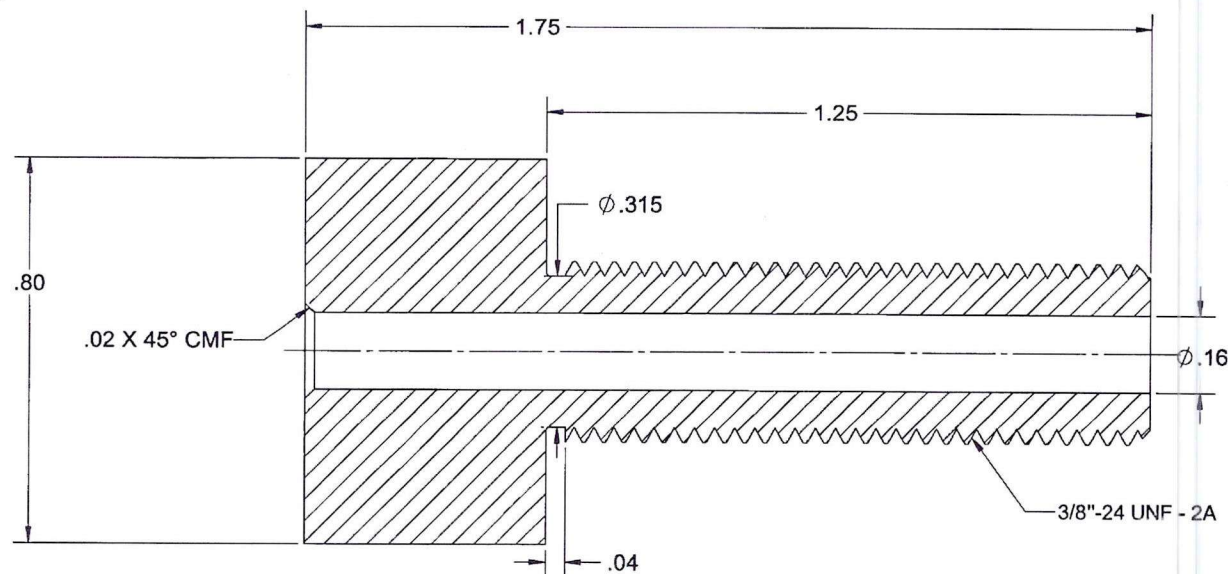
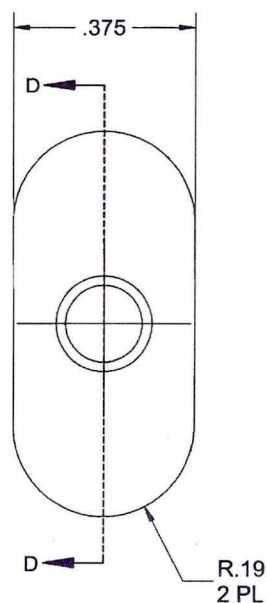
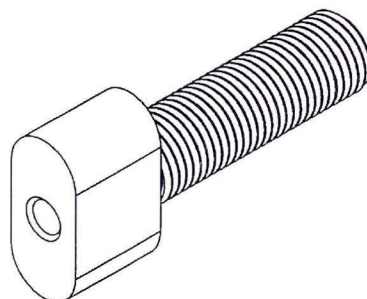
Inspector:

Exp Date:

Instructions:

Date: 10/13/18

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	PART MADE IN 1 PIECE, -103-07 & -103-09 REMOVED, TEMPLATE UPDATED, MATERIAL UPDATED	17-647	18.1.23	VM	ML



SECTION D-D

RBBP1425-103-05 GUIDE

- NOTES:
- 1) MATERIAL: AISI 303/304/316 SS
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada	
GUIDE	
PART NO.	RBBP1425-103-05
TOOL NO.	RBBP1425-103
DESIGNED BY:	VM 1/23/2018
DRAWN BY:	ML 03/20/2018
CHECKED BY:	ML 03/20/2018
MFG REVIEW BY:	DP 03/20/2018
APPROVED BY:	ML 03/26/2018
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AS TEXT FINISHING	
TOLERANCES: XXX ± .005 XX ± .01 X ± .1	FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS
SCALE: NTS SHEET 6 OF 12	
COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONVEYANCE THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

